



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5489-045

Job Sheet 175895-A



Part No: D5489-045

Job Qty: 2 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/23/18

Job Tracking No:

Due Date: 4/19/18

Created By: Eric Larocque

Type: SOLD

Description:

Note: URF 18-736 D5489 PRELIM B8 IPP REV:A 17.11.03 AS PER DWG REV:A DD VERF:JFS REV:B 18.05.06
PRELIM B7 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	QC	2 pcs		4/19/18	0.00	0.00	QC5		
150	Autoweld 1	2 pcs		4/19/18	0.00	2.23	Automated welding		
160	QC	2 pcs		4/19/18	0.00	0.00	QC10		
170	QC	2 pcs		4/19/18	0.00	0.00	QC5		
180	HandFinish	2 pcs		4/19/18	0.00	0.67	HandFinish4		
190	QC	2 pcs		4/19/18	0.00	0.00	QC3		
200	Packaging	2 pcs		4/19/18	0.00	0.00	Packaging3-2		
210	QC21-SA	2 Ea		4/19/18	0.00	0.00	QC21		

Part Op 150 - ***SEE NOTE 8,9 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED
Descriptions: WELDING USE 8259 HARDCOAT BATCH:

180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG AND PER QSI005 A/R
ROCKGUARD BATCH: 138886

200 - LOCATION : FP002

M30451664 5055008

Job BOM

Job BOM records could not be found.

Job Allocations



Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Container No: S061048



Part: D5489-045

Job No: 175895-A

Serial No/Batch: S061048

Revision: PRELIM B8

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/24/18

Plex 7/23/18 3:20 PM dart.larocque.eric